

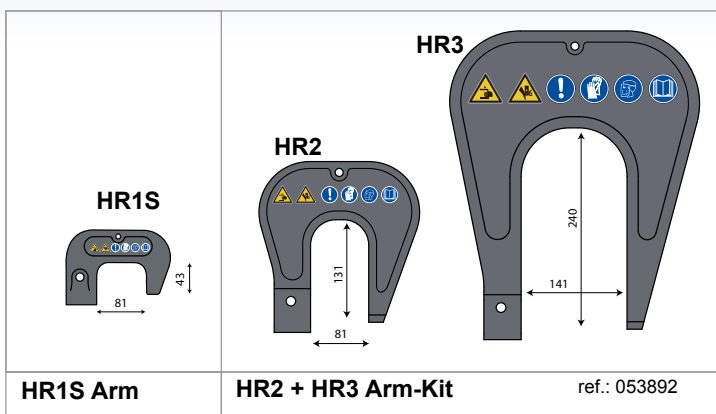
Each car manufacturer uses a different set of rivets for various car body repairs. The rivets' application and extraction is made easier with the GYSPRESS 8T and the use of the vehicle brand's specific dies.

## DIES

Pressing-out rivets Extraction de rivets Ausdrücken von Nieten Extracción de remaches					Hole punching and stamping Perçage et formage de tôles Perforación y conformado de chapas Lochstanzen und Prägen				Pressing full rivets - Pose de rivets pleins - Colocación de remaches planos - Verpressen Vollnieten		Setting self-piercing rivets Pose de rivets auto-perçants Setzen von Stanznieten Colocacion de remaches autopercantes			
<b>E2</b>	<b>S4</b>	<b>S1</b>	<b>D2</b>	<b>D13</b>	<b>D6</b>	<b>D15</b>	<b>D10</b>	<b>D11</b>	<b>D8 x2</b> Ø 4 mm	<b>D9</b> Ø 4 mm	<b>A1</b> Ø 3 mm	<b>B1</b> Ø 5 mm		x2
S. 90626 ST	S. 90833 ST	S. 90770 ST	S. 90769 ST	S. 90768 ST	S. 90717 ST	S. 90716 ST	S. 90764 ST	S. 90719 ST	S. 90713 ST	S. 90714 ST	S. 90627 ST	S. 90629 ST		
<b>S5</b>	<b>D3</b>	<b>D4</b>	<b>D1</b>	<b>D5</b>	<b>D12</b>	<b>D7</b>	<b>D16</b>		<b>D17x2</b> Ø 6 mm		<b>S3</b> Ø 3 mm	<b>S7</b> Ø 5 mm	<b>S8</b> Ø 5 mm	51792
														x4
S. 90767 ST	S. 90771 ST	S. 90772 ST	S. 90831 ST	S. 90766 ST	S. 90765 ST	S. 90718 ST	S. 90715 ST		S. 90712 ST		S. 90832 ST	S. 90834 ST	S. 90835 ST	56059
3 ∆ 8 bar					5,3 ∆ 8 bar				3 ∆ 8 bar		3 ∆ 5,2 bar		4,7 ∆ 5,8 bar	






## COMPATABILITY

The dies are designed for the GYSPRESS 8T.



					Temps de cycle	AIR BAR
58 x 48 x 15 cm	6 kg	2 kg	4 kg	9 kg	6 sec	normal 8 maxi 10

Dies box 054257 : for repairs of cars from the Volkswagen group.

	Punch Rivets Ø 3.2 mm Ø 3.5 mm	Extraction of a 2 metal sheet assembly	D1 + D2
		Extraction of a 3 metal sheet assembly (or more)	D2 + D3
		Positionning of self-piercing rivets Ø3.2 mm	A1 + S3
		Extraction of self-piercing rivets from a 2 metal sheet assembly	S1 + D2
	Punch Rivets Ø 5.3 x 5.5 mm Ø 5.3 x 6.5 mm	Extraction of a 2 metal sheet assembly	D3 + D5
		Extraction of a 3 metal sheet assembly (or more)	D4 + D5
		Positionning of self-piercing rivets Ø5.3 x 5.5 mm	B1 + S7
		Positionning of self-piercing rivets Ø5.3 x 6.5 mm	B1 + S8
		Extraction of self-piercing rivets Ø5.3 x 5.5 mm from a 2 metal sheet assembly	S4 + D5
		Extraction of self-piercing rivets Ø5.3 x 6.5 mm from a 2 metal sheet assembly	S5 + D5
	Solid rivets Ø 4.0 mm	Punching and forming metal sheets (punched metal sheet)	D10 + D11
		Punching and forming metal sheets (non-punched metal sheet) • Unscrew D11 and remove the metal centre punch	D10 + D11
		Leveling of metals sheets after rivet extraction.	D8 + D8
		Positionning of solid rivets Ø 4.0 mm	D8 + D9
	Solid rivets Ø 6.0 mm	Extraction of a 3 metal sheet assembly (or more)	D13 + E2
		Punching and forming metal sheets for solid rivets Ø 6.0 mm	D15 + D16
		Leveling of metals sheets after rivet extraction.	D17 + D17
		Positionning of solid rivets Ø 6.0 mm	D17 + D17
	Pop rivets Ø 4.8 mm	Punching and forming metal sheets for solid rivets Ø 4.8 mm	D6 + D7
	Plug welding Ø 8.0 mm	Punching of metal sheets Ø 8 mm for plug welding	D5 + D12